



# OPTICAL INTERFEROMETRIC GAS ANALYSER

LEADERS IN GAS DETECTION

*Since 1977*

**Model FI-900**



## Features:

- Uses an optical interferometric sensor with high reliability and backed with an 80-year track record
  - Gas analyser with refinements made to the optical interferometric sensor developed when our company was founded
  - Sensor with no degradation in sensitivity and excellent long-term stability means replacement is not required for 10 years
  - Takes measurements using gas-specific refractive indices, making it capable of measuring a wide range of gases
- Capable of detecting corrosive gases like methylene chloride, NH<sub>3</sub> and VCM gases
- Flameproof enclosure (ATEX/IECEx/Japan Ex) that can even be used in H<sub>2</sub> environment
- Comprehensive self-diagnostic function, and checks of gas concentrations as well as status using MODBUS communications
- Ideal for preventing explosions and monitoring concentrations of VOCs, and monitoring concentrations of hydrogen gas

## Applications:

- Petroleum Refining
- Petrochemicals
- Hydrogen Production
- Foodstuff (e.g. breweries)
- Painting (e.g. automobile)
- Gravure Painting

The FI-900 is equipped with Long-term Stability Optical Interferometric Sensor Ideal for Controlling Gas Concentrations in Manufacturing Processes. Uses an optical interferometric sensor with high reliability and backed with an 80-year track record. Capable of detecting corrosive gases like methylene chloride, NH<sub>3</sub> and VCM gases. Flameproof enclosure (ATEX/IECEx/Japan Ex) that can even be used in H<sub>2</sub> environment. Comprehensive self-diagnostic function, and checks of gas concentrations as well as status using MODBUS communications. Ideal for preventing explosions and monitoring concentrations of VOCs, and monitoring concentrations of hydrogen gas.

ATEX (Equipment for explosive atmospheres) explosion-proof certified product. IECEx (IEC System for Certification to Standards Relating to Equipment for Use in Explosive Atmospheres) certified product. TIIS (Technology Institution of Industrial Safety) explosion-proof certified product. CE Marking conforming product.

### Head Office:

Unit 1 / 3 Deakin Street  
(PO Box 5904)  
Brendale QLD 4500 Australia  
Ph: +61 (0) 7 3481 9000

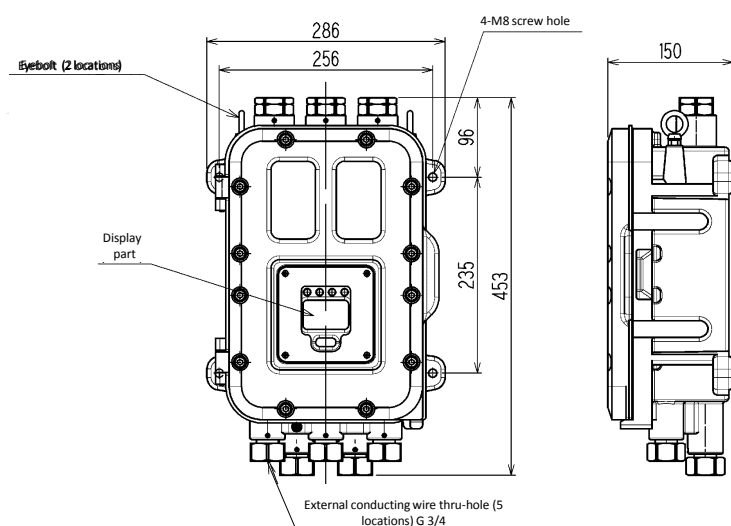
### Perth Office:

Unit 5 / 30 Enterprise Crescent  
Malaga WA 6090 Australia  
Ph: +61 (0) 8 6184 7840  
[sales@controlequipment.com.au](mailto:sales@controlequipment.com.au)

### Representatives/Offices in:

|  |            |
|--|------------|
| Sydney   | Melbourne  |
| Hobart   | Adelaide   |
| Auckland   | Wellington |
| <a href="http://www.controlequipment.com.au">www.controlequipment.com.au</a> |            |

|                             |   |
|-----------------------------|---|
| Model                       | FI-900  |
| Measuring principle         | Optical interferometric method  |
| Measuring gas               | Combustible gases, solvent vapors, inert gases  |
| Measuring range             | Depending on gas specifications   |
| Alarm setpoint              | Depending on gas specifications   |
| Measurement accuracy        | F.S. within $\pm 3\%$ (under same conditions)   |
| Response time               | T90: within 30 seconds  |
| Measurement method          | Specified flow gas feed from external sampling unit   |
| Display                     | Full-dot LCD (with backlight)   |
| External output             | 4-20 mA DC (insulated, current throw type), permitted resistive load 300 $\Omega$ or less<br>Minimum resolution 0.01 mA or less               |
| Communications output       | RS-485 (MODBUS) communication function  |
| Alarm relay contact 1       | Non-voltage contact, contact capacity 1 A 30 V DC (resistive load)  |
| Alarm relay contact 2       | Non-voltage contact, contact capacity 1 A 30 V DC (resistive load)  |
| Malfunction contact         | Non-voltage contact, contact capacity 1 A 30 V DC (resistive load)  |
| Power supply                | 24V DC $\pm 10\%$ / 100 - 240V AC $\pm 10\%$ 50/60Hz<br>*The ATEX/IECEx specifications apply to DC power source only                          |
| Power consumption           | Max. 6 W (24 V DC $\pm 10\%$ ) / Max. 20 VA (100 - 240 V AC $\pm 10\%$ 50/60 Hz) *The ATEX/IECEx specifications apply to DC power source only |
| Protection class            | Equivalent to IP66/67   |
| Operating temperature range | -20 to +60°C (ATEX/IECEx specifications) / -20 to +57°C (Japan Ex specifications) (no sudden changes)   |
| Operating humidity range    | 0 to 95% RH (no condensation/use of condensable gases within unit) (no condensation)  |
| Operating pressure range    | Atmospheric pressure or equivalent (no pulses)  |
| Outer dimensions            | Approx. 286 (W) x 453 (H) x 150 (D) mm (projection portions excluded)   |
| Weight                      | Approx. 23 kg   |
| Explosion-proof structure   | Flame-proof enclosures  |
| Explosion-proof class       | II 2G Ex db II B+H2 T4 Gb (ATEX) / Ex db II B+H2 T4 Gb (IECEx) / Ex d II B+H2 T4 (Japan Ex)   |
| Self-diagnostic function    | Status monitoring in 4 separate categories<br>•FAILURE •FUNCTION CHECK •MAINTENANCE REQUIRED •OUT OF SPECIFICATION                            |
| Accessories                 | Control key, Allen key (2 types), cable ground, plug  |



## Gas Specifications

| Measuring gas             | Measuring range | Measurement accuracy  |
|---------------------------|-----------------|-----------------------|
| Toluene in air            | 0—100%LEL       | $\pm 3\%$ LEL         |
| Acetone in air            | 0—100%LEL       | $\pm 3\%$ LEL         |
| Ethyl acetate in air      | 0—100%LEL       | $\pm 3\%$ LEL         |
| Methylene chloride in air | 0—100%LEL       | $\pm 3\%$ LEL         |
| Methylene chloride in air | 0—20vol%        | $\pm 0.6\text{vol}\%$ |
| Hydrogen in nitrogen      | 0—100%LEL       | $\pm 3\%$ LEL         |
| Hydrogen in nitrogen      | 0—100vol%       | $\pm 0.6\text{vol}\%$ |

\*1 Gas specifications are planned to be added to the lineup, however if you need the product to measuring gases, base gases, or measurement ranges not included in this list, please inquire with our Sales Department.

\*2 In order for the device to be able to detect gases, a separate sampling unit is required for drawing in the measuring gas and reference gas.

## Broad range of gases measured

Measurements are conducted using gas-specific refractive indexes capable of a broad range of gas measurement, making it capable of measuring over 80 types of gases.

Measurement of additional gas types is also possible to suit requirements (gases in the list are an example).

In addition to air and nitrogen, the sensor can also be used with various base gases such as argon and CO<sub>2</sub>.

### [0 -100% LEL]

| Measuring Gas              | Measurement Range | Base Gas           |
|----------------------------|-------------------|--------------------|
| Butadiene                  | 0 -100% LEL       | Air                |
| 2,3,3,3-Tetrafluoropropene | 0 -100% LEL       | Air                |
| Acetone                    | 0 -100% LEL       | Air                |
| Acetonitrile               | 0 -100% LEL       | Air                |
| Acrylonitrile              | 0 -100% LEL       | Air                |
| Benzene                    | 0 -100% LEL       | Air                |
| Cyclohexane                | 0 -100% LEL       | Air                |
| Cyclopentanone             | 0 -100% LEL       | Air                |
| Dichloromethane            | 0 -100% LEL       | Air                |
| Dimethyl ether             | 0 -100% LEL       | Air                |
| Ethane                     | 0 -100% LEL       | Air                |
| Ethyl alcohol              | 0 -100% LEL       | Air                |
| Ethyl acetate              | 0 -100% LEL       | Air                |
| Ethylcyclohexane           | 0 -100% LEL       | Air                |
| Ethylene                   | 0 -100% LEL       | Air                |
| Hydrogen                   | 0 -100% LEL       | Air/N <sub>2</sub> |
| Isoprene                   | 0 -100% LEL       | Air                |
| Isopropyl alcohol          | 0 -100% LEL       | Air                |
| M-Xylenehexafluoride       | 0 -100% LEL       | Air                |
| Methyl alcohol Methyl      | 0 -100% LEL       | Air                |
| ethyl ketone Methyl        | 0 -100% LEL       | Air                |
| isobutyl ketone Methyl     | 0 -100% LEL       | Air                |
| methacrylate               | 0 -100% LEL       | Air                |
| Methylcyclohexane          | 0 -100% LEL       | Air                |
| Butyl acetate Normal       | 0 -100% LEL       | Air                |
| heptane Normal hexane      | 0 -100% LEL       | Air                |
| Normal propyl alcohol      | 0 -100% LEL       | Air                |
| Propane                    | 0 -100% LEL       | Air                |
|                            | 0 -100% LEL       | Air                |
| R-454C                     | 0 -100% LEL       | Air                |
| Styrene                    | 0 -100% LEL       | Air/N <sub>2</sub> |
| Toluene                    | 0 -100% LEL       | Air                |
| Polyvinyl chloride         | 0 -100% LEL       | Air                |
| Xylene                     | 0 -100% LEL       | Air                |

### [0-100 vol%]

| Measuring Gas          | Measurement Range | Base Gas  |
|------------------------|-------------------|---|
| Ammonia* <sup>1</sup>  | 0-100 vol%        | N <sub>2</sub>                                    |
| Carbon dioxide         | 0-100 vol%        | Air/N <sub>2</sub> /Hydrogen                      |
| Deuterium              | 0-100 vol%        | Air   |
| Ethylene               | 0-100 vol%        | N <sub>2</sub>                                    |
| Hydrogen* <sup>1</sup> | 0-100 vol%        | Air/N <sub>2</sub> /CO <sub>2</sub> Argon/Methane |
| Methane                | 0-100 vol%        | Air   |
| FC218                  | 0-100 vol%        | Air   |
| Propane                | 0-100 vol%        | N <sub>2</sub>                                    |
| Sulfur hexafluoride    | 0-100 vol%        | Air   |

### [0-50 vol%]

| Measuring Gas         | Measurement Range | Base Gas       |
|-----------------------|-------------------|----------------|
| Butadiene             | 0-50 vol%         | N <sub>2</sub> |
| Carbon dioxide        | 0-50 vol%         | Argon          |
| Chlorofluorocarbon 22 | 0-50 vol%         | N <sub>2</sub> |
| Hydrogen              | 0-50 vol%         | N <sub>2</sub> |
| Propylene             | 0-50 vol%         | N <sub>2</sub> |

### [0-20 vol%]

| Measuring Gas   | Measurement Range | Base Gas           |
|-----------------|-------------------|--------------------|
| Dichloromethane | 0-20 vol%         | Air                |
| Ethylene        | 0-20 vol%         | Air/N <sub>2</sub> |
| Hydrogen        | 0-20 vol%         | N <sub>2</sub>     |
| Propylene       | 0-20 vol%         | N <sub>2</sub>     |

### [0-10 vol%]

| Measuring Gas   | Measurement Range | Base Gas           |
|-----------------|-------------------|--------------------|
| Carbon dioxide  | 0-10 vol%         | Air                |
| Dichloromethane | 0-10 vol%         | Air                |
| Hydrogen        | 0-10 vol%         | N <sub>2</sub>     |
| Normal hexane   | 0-10 vol%         | Air/N <sub>2</sub> |
| Propylene       | 0-10 vol%         | N <sub>2</sub>     |

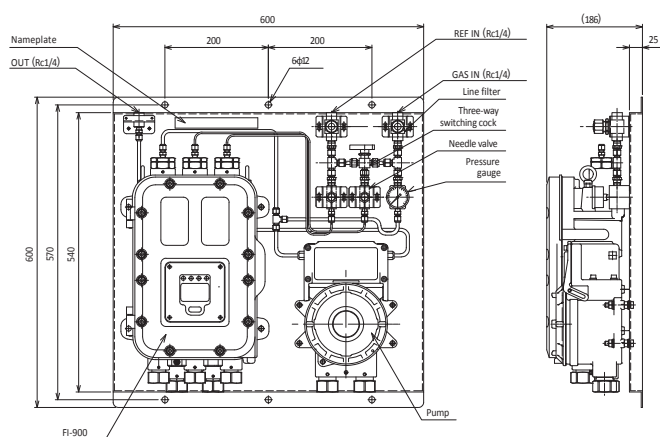
### [Others]

| Measuring Gas     | Measurement Range | Base Gas       |
|-------------------|-------------------|----------------|
| Normal heptane    | 0-8 vol%          | N <sub>2</sub> |
| Acetone           | 0-5 vol%          | N <sub>2</sub> |
| Benzene           | 0-5 vol%          | Air            |
| Carbon dioxide    | 0-5 vol%          | Air            |
| Deuterium         | 0-5 vol%          | N <sub>2</sub> |
| Dichloromethane   | 0-5 vol%          | Air            |
| Ethyl acetate     | 0-5 vol%          | Air            |
| Hydrogen          | 0-5 vol%          | N <sub>2</sub> |
| Methane           | 0-5 vol%          | Air            |
| Normal hexane     | 0-5 vol%          | N <sub>2</sub> |
| Propylene         | 0-5 vol%          | N <sub>2</sub> |
| Butadiene         | 0-2 vol%          | N <sub>2</sub> |
| Dichloromethane   | 0-2 vol%          | Air            |
| Ethylcyclohexane  | 0-1 vol%          | Air            |
| Methylcyclohexane | 0-1 vol%          | Air            |
| Toluene           | 0-1 vol%          | Air            |
| Trichloroethylene | 0-1 vol%          | Air            |
| Hydrogen          | 40-100 vol%       | Methane        |

\*1 Specify the optional SUS sensor part.

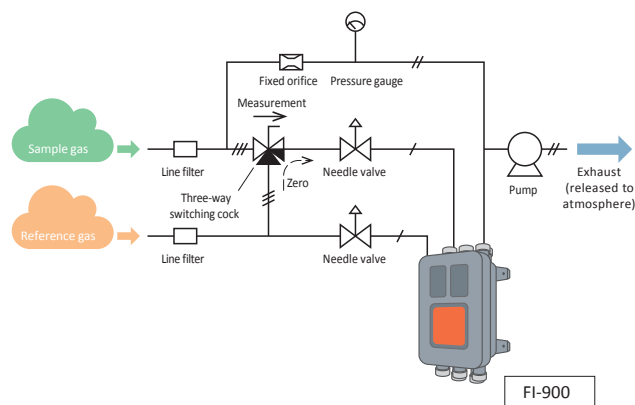
Contact us for other gas types.

### Outer diagram (including sample unit, suction pump, etc. \*)



\* This detector must be used in combination with a sampling unit. Contact us if you require a sampling unit.

### Illustration of piping for pump suction type



**Head Office:**  
Unit 1 / 3 Deakin Street  
(PO Box 5904)  
Brendale QLD 4500 Australia  
Ph: +61 (0) 7 3481 9000

**Perth Office:**  
Unit 5 / 30 Enterprise Crescent  
Malaga WA 6090 Australia  
Ph: +61 (0) 8 6184 7840  
[sales@controlequipment.com.au](mailto:sales@controlequipment.com.au)

**Representatives/Offices in:**  
Sydney Melbourne  
Hobart Adelaide  
Auckland Wellington  
[www.controlequipment.com.au](http://www.controlequipment.com.au)